

Innovation und Qualität

Kreativität und ein hoher Anspruch an Werkstoffe und Oberflächenveredelung sind die Basis unserer Kollektionen. Die zahlreichen Designinnovationen und die faszinierenden Materialentwicklungen von Union Knopf setzen immer wieder deutliche Trends und werden jedes Jahr mit Spannung erwartet. Ob klassische Moderne, glamouröse Zierelemente oder die angesagten Kombinationen von Purismus und Vintage als verbindendes Element der verschiedenen Designstile – wir haben Freude an guten Formen und am Spiel mit Materialien und Farben. Treten Sie ein in die Produktwelt von Union Knopf und lassen sich von unseren Griffkollektionen faszinieren.

Innovation and Quality

Creativity and a high standard of materials and surface finish form the basis of our collections. The many design innovations and fascinating developments in materials at UNION KNOFF continue to set even clearer trends and are eagerly awaited every year. Whether modern classics, glamorous decorative elements or the exciting combinations of purism and vintage as a unifying element of different design styles – we take pleasure in good shapes and in the interplay between materials and colours. Step into UNION KNOFF's world of products and be fascinated by our collection of handles.

Innovation et qualité

Créativité, exigence élevée des matériaux et du traitement des surfaces sont la base de nos collections. Les nombreuses innovations en matière de design et les développements de matériaux d'Union Knopf créent régulièrement des tendances marquées et sont toujours très attendues. Qu'il s'agisse de classique moderne, d'éléments décoratifs prestigieux ou bien de la combinaison actuelle de purisme et de Vintage en tant que connexion des différents styles de design, nous aimons les belles formes et le jeu avec les matériaux et les couleurs. Entrez donc dans le monde des produits Union Knopf et soyez fascinés par la collection de poignées...

Innovazione e qualità

Creatività ed elevata qualità dei materiali e della lavorazione delle superfici sono alla base delle nostre collezioni. I design innovativi e lo sviluppo originale dei materiali di Union Knopf lanciano sempre nuovi trend. Per questo ogni anno l'uscita della nostra collezione crea una grande aspettativa. Sia che si tratti di articoli classici, moderni, decorazioni glamour o combinazioni di purismo e vintage il filo conduttore dei diversi stili è il gusto delle belle forme e il gioco con materiali e colori. Entrate anche voi nel mondo dei nostri prodotti e lasciatevi affascinare dalla nostra collezione di maniglie.

Durohorn®

Dieser Werkstoff ist ein von der Union Knopf Gruppe speziell entwickeltes Knopfhorn, das die hohen Ansprüche an Design und Griffsympathie besonders gut erfüllt.

Duron®

Ein spezieller Thermoformwerkstoff mit sehr guten optischen und haptischen Eigenschaften, der vorrangig für formgenaue Großserienartikel eingesetzt wird.

Gumtec®

Ein flexibler Thermowerkstoff - stufenlos einsetzbar von hart bis weich in jeder haptischen Qualität.

Duroplus®

Unsere galvanisierte Oberflächen-Qualität für eine edle Metalloptik – glänzend oder seidenmatt.

Holz

Der traditionelle Naturwerkstoff in neuer gestalterischer Qualität.

Metall

Im Metallbereich reicht das Spektrum von Zinkdruckguss über Stahl bis hin zu hochwertigem Aluminium in den verschiedensten Oberflächenausführungen.

Pflegehinweis:

Bitte verwenden Sie nur lösungsmittelfreie Reinigungsmittel.

Durohorn®

Cette matière est une résine synthétique coulée spécialement conçue par le groupe Union Knopf pour la fabrication de boutons; elle répond particulièrement bien aux fortes exigences et en design et en maniabilité agréables des poignées. Elle existe sous forme de panneaux et barres rondes; à partir de ceux-ci, les pièces demandées peuvent être usinées, c.à d. fraisées ou tournées comme des pièces-bois + traitement à la surface (finitions matte ou brillante).

Duron®

Une matière thermoplastique réunissant, d'une façon très favorable, les caractéristiques optiques et maniables. Elle est tout particulièrement utilisée pour la fabrication d'articles de grandes séries qui exigent que leurs dimensions exactes soient bien constantes. Pour la création et réalisation d'une forme quelconque, un moule d'injection plastique est obligatoire. Finitions matte ou brillante.

Gumtec®

Une matière thermoplastique souple, utilisable, de façon progressive, en qualités maniables allant de dures jusqu'à molles.

Duroplus®

Identique au **Duron®**, cette version représente notre qualité-finition galvanisée pour obtenir un aspect métallique noble, mat ou brillant.

Bois

La traditionnelle matière naturelle en une nouvelle qualité créative.

Métal

Notre gamme métallique comprend le zamak, l'acier et l'aluminium de haute qualité, en finitions les plus diverses.

Notice d'entretien:

Pour nettoyer nos articles, ne veuillez utiliser que des produits sans solvants.

Durohorn®, Duron®, Duroplus®, Gumtec®,  RAW LEVEL® sind eingetragene Warenzeichen.

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Farbabweichungen sind drucktechnisch bedingt. Alle früheren Kataloge werden mit Erscheinen dieses Kataloges ab Februar 2015 ungültig. Technische Änderungen, die der Verbesserung der Produkte dienen, behalten wir uns vor.

Durohorn®

This material is a resin which has especially been developed for the manufacture of knobs by the Union Knopf Group. On the one hand, this material gives its user an extremely good feel in handling, on the other hand, it meets the extraordinary requirements in the field of design.

Duron®

A special thermoplastic material with very good optical and handling features, particularly used for the series production of articles with very exact dimensions.

Gumtec®

A flexible thermoplastic material - available in different qualities (infinitely variable from smooth to solid) - offering individual solutions to customers requirements.

Duroplus®

Our metal-plated surface creates a precious metallic lustre, available either as brilliant or as satinized finish.

Wood

The natural material with its great tradition appears in a new range of designs.

Metal

Our range of metallic materials extends from diecasted zinc to steel or aluminium available in a great variety of surface finishes.

Care regulation:

Please do not use other than solvent-free cleaners.

Durohorn®

Uno dei materiali sviluppati dal gruppo Union Knopf in speciale resina sintetica, che soddisfa molto bene le elevate esigenze in fatto di design e che risulta piacevole al tatto.

Duron®

Speciale materiale termoformato con ottime proprietà ottiche ed aptiche, impiegato principalmente per articoli ad elevata precisione di grande serie.

Gumtec®

Termomateriale flessibile – utilizzabile da duro a morbido, in tutte le qualità aptiche.

Duroplus®

La nostra qualità di superfici galvanizzate dall'aspetto di metallo – lucido oppure levigato ad effetto seta.

Legno

Il tradizionale materiale naturale in una nuova qualità di design.

Metallo

Nell'ambito dei metalli la gamma si estende dai fusi in zinco, passando per l'acciaio, fino all'alluminio di elevata qualità e comprende le più svariate qualità di superfici.

Avvertenze per la manutenzione:

Utilizzare solo detersivi senza solventi.

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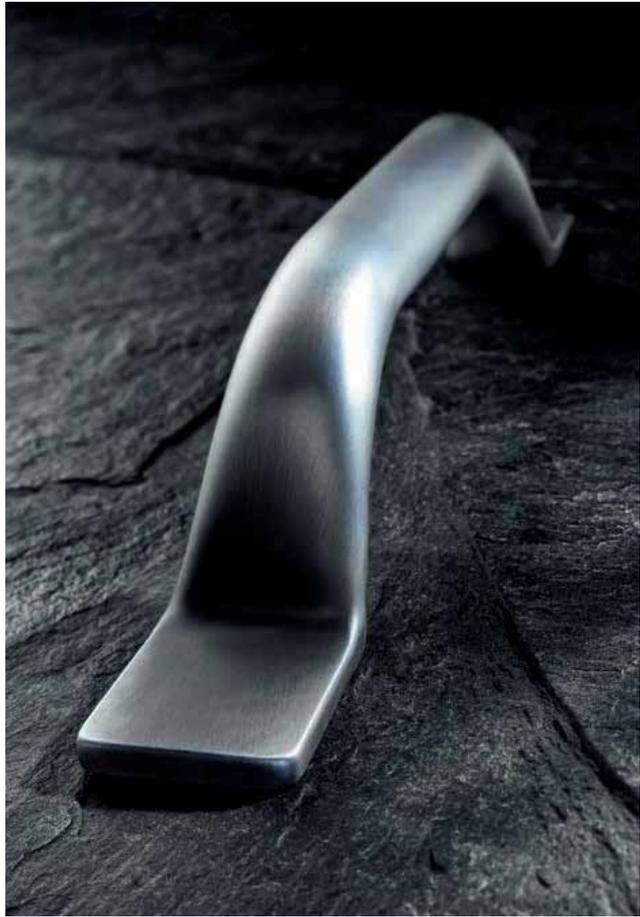
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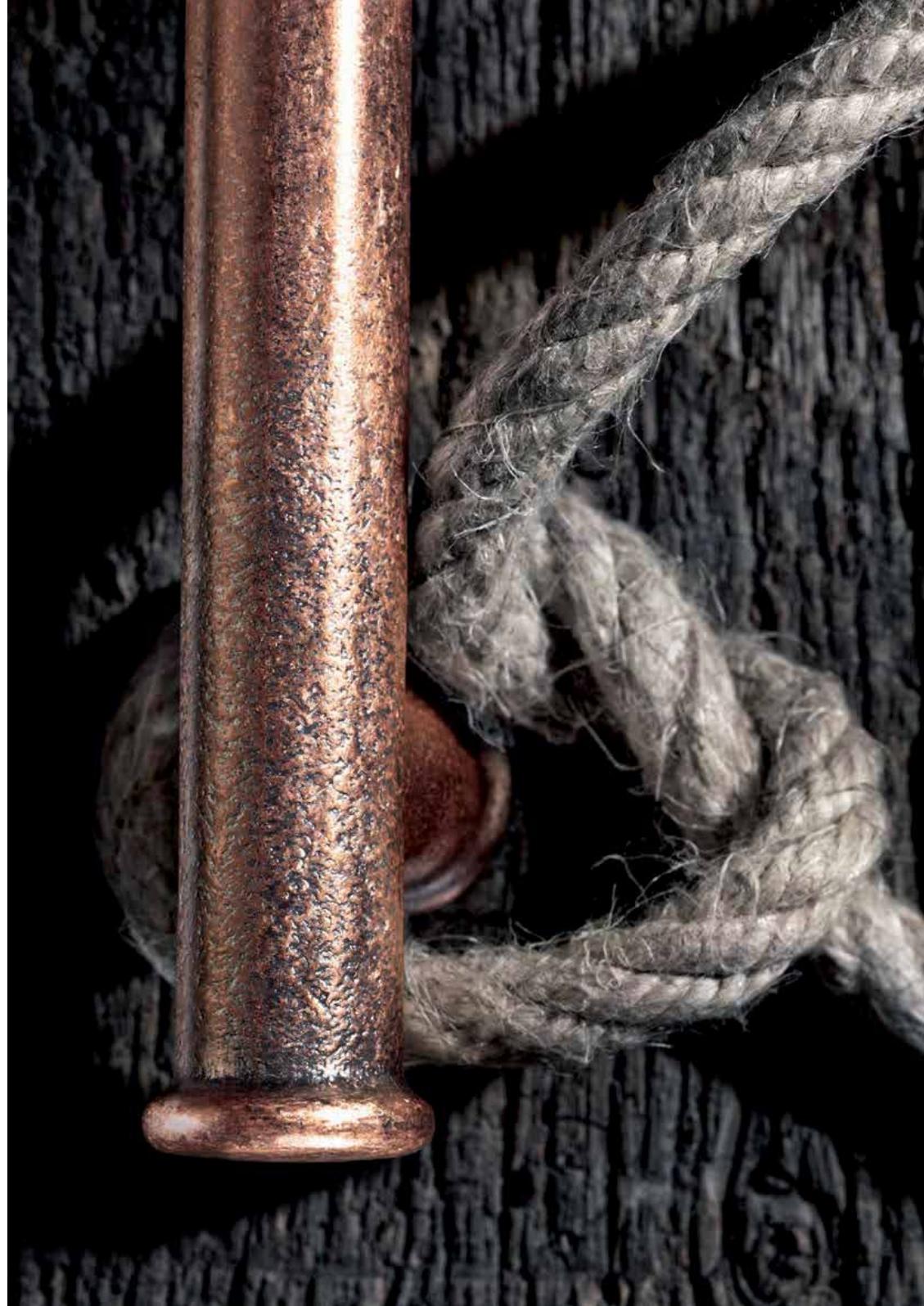
bionic | moving | elegant



TREND **LIVING TEXTURE**



archetypal | original | elemental



TREND **OPULENCE**



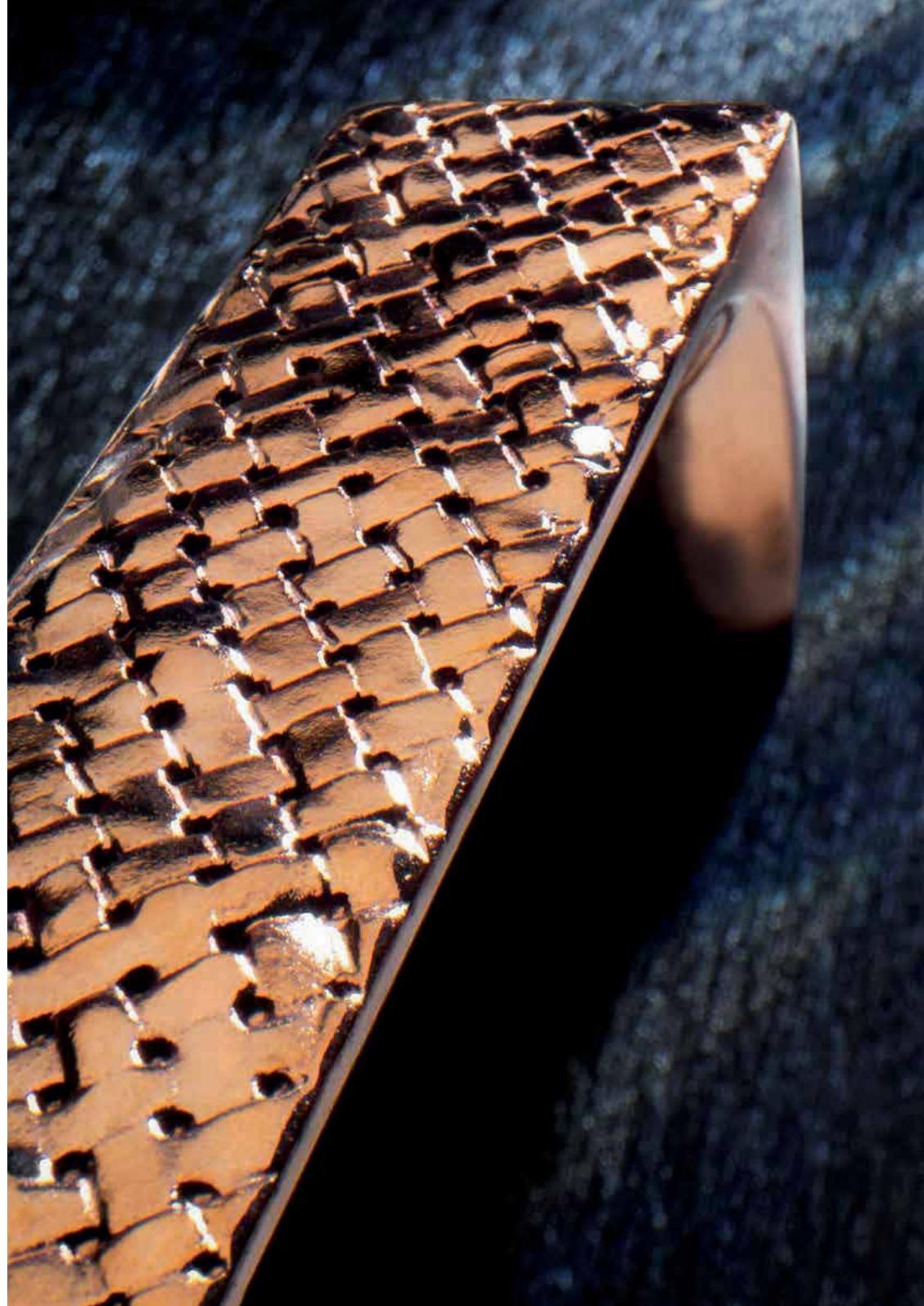
opulent | warm | fancy



TREND **ARTISAN**



arty | authentic | crafted



TREND **FLUID FORM**

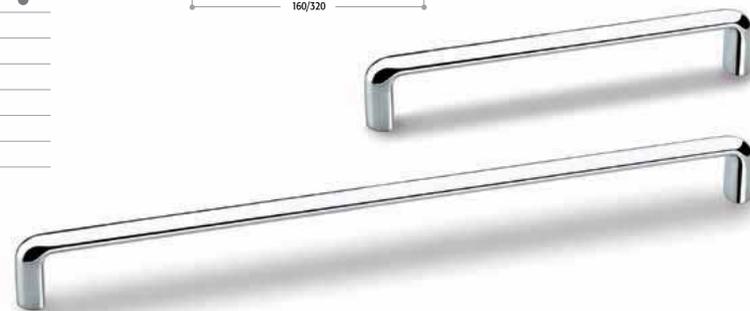
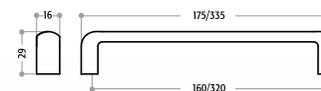


fresh | trendy | graphic



Art.-Nr. 217.960 VE 90 VE 30

Metall	160	320
 9603	●	●
 9605	●	●



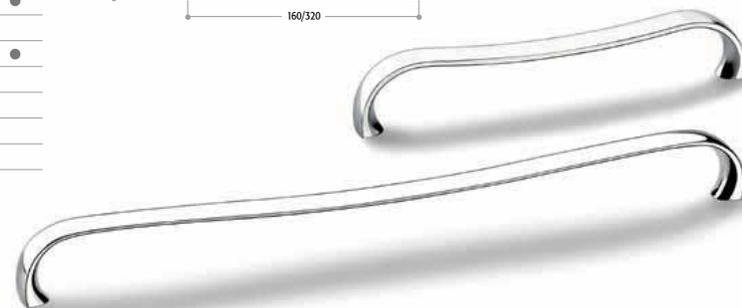
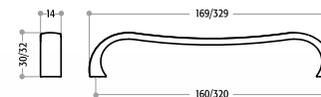
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Metall	160
 9603	●
 9605	●

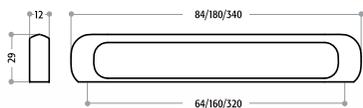


Art.-Nr. 217.962 VE 60 VE 60

Metall	160	320
 9603	●	●
 9605	●	●

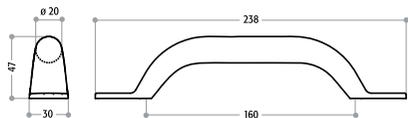


 6564 S.66	●	●
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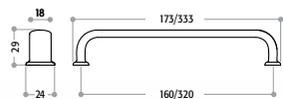
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Metall	64	160	320
 2290	●	●	●



Art.-Nr. 217.969 VE 20

Metall	160
 2290	●
 6565 S.63	●

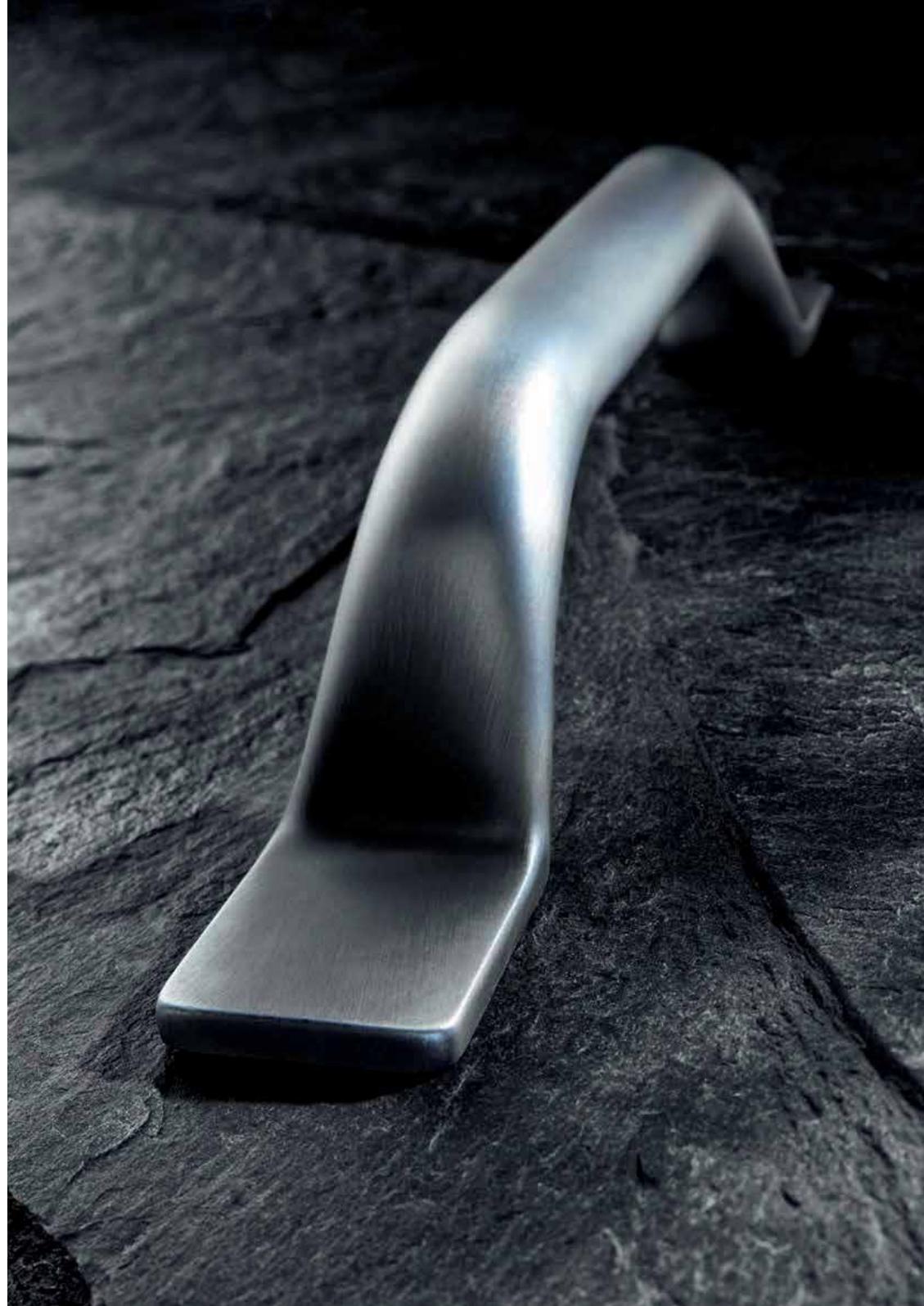


Art.-Nr. 217.931 VE 60 VE 30

Metall	160	320
 9603	●	●
 9605	●	●
 9654	●	

 0026 S.47		
 0029 S.47		
 6537 S.63	●	●

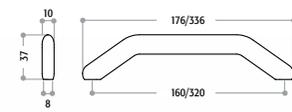
● Lagerprogramm / stock program / merchandise en stock / programma dei prodotti disponibili - S./pg. 87
VE = Verpackungseinheit / packing unit / conditionnement / unità di confezione





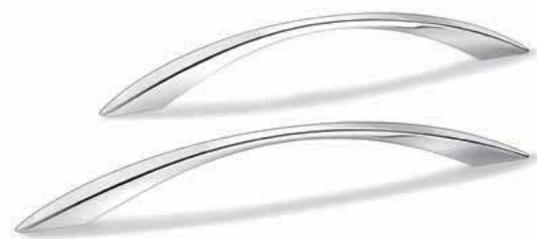
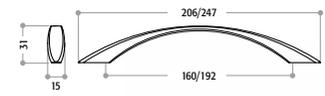
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Metall	VE 60	VE 30
 9603	●	●
 9605	●	●



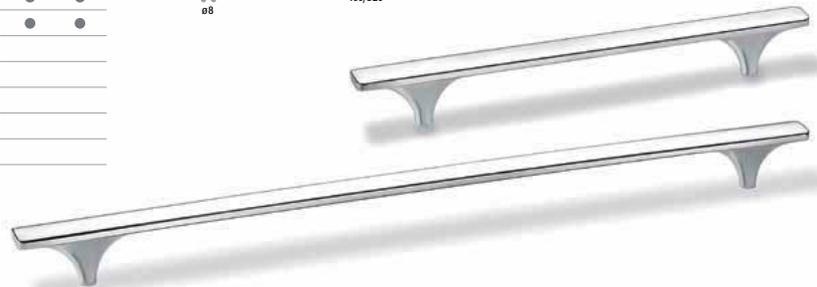
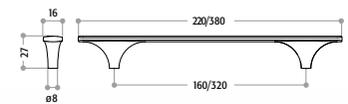
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Metall	VE 60	VE 30
 9603	●	●
 9605	●	●



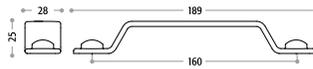
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Metall	VE 60	VE 50
 9603	●	●
 9605	●	●
 9619	●	●

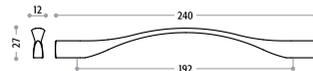




Art-Nr. 217.966	VE 80	VE 80
Metall	160	320
 9603	●	●
 2290	●	●



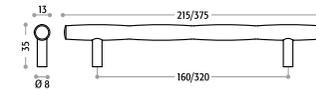
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Metall	160
 9603	●
 9619	●
 6536 S.65	●



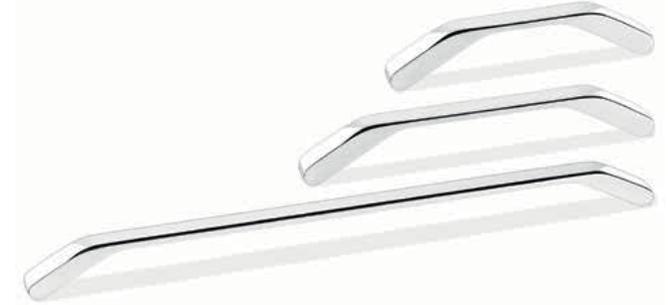
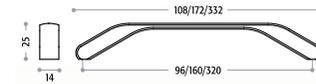
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Metall	192
 9603	●
 9605	●



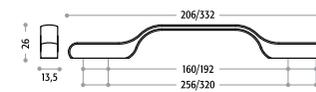
Art-Nr. 217.881	VE 80	VE 30
Metall	160	320
 9603	●	●
 9605	●	●

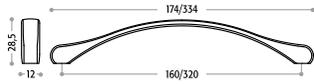


Art-Nr. 217.880	VE 80	VE 60	VE 30
Metall	96	160	320
 9603	●	●	●
 9605	●	●	●
 9604			

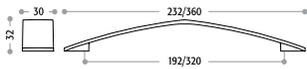


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Metall	160/192	256/320
 9603	●	
 9605	●	

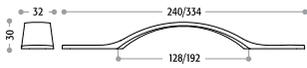
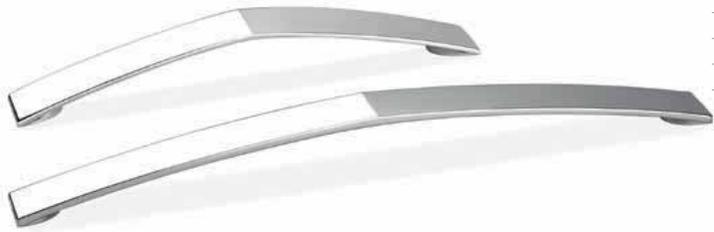




Art.-Nr. 217.829	VE 80	VE 30
Metall	160	320
 9603	●	●
 9605	●	●

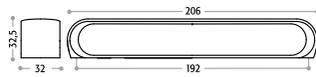


Art.-Nr. 217.792	VE 40	VE 30
Metall	192	320
 9603	●	●
 9605	●	●

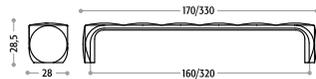


Art.-Nr. 217.791	VE 40	VE 30
Metall	128	192
 9603	●	●
 9605	●	●

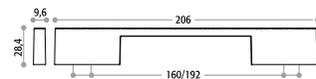




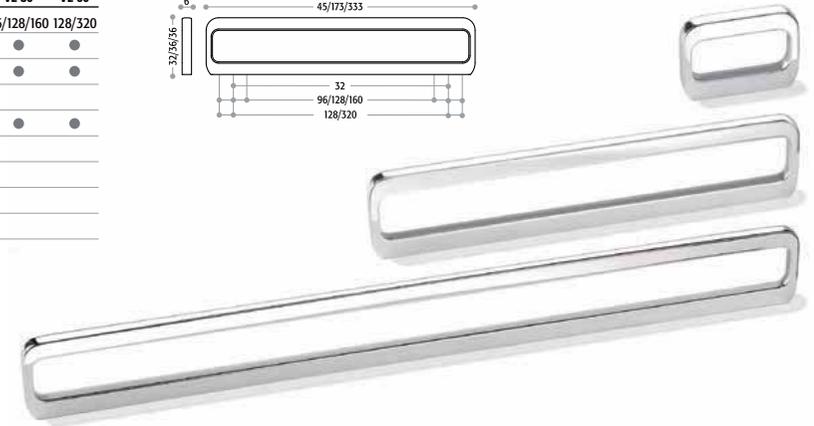
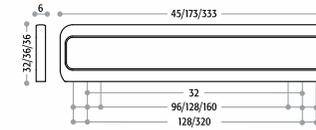
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Metall	192
 2290	●
 6533	●
 6520 S.57	●
 6552 S.65	
 6553 S.65	



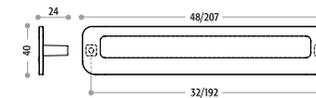
Art-Nr. 217.830	VE 40	VE 30
Metall	160	320
 9603	●	●
 9605		
 9007		



Art-Nr. 217.803	VE 40
Metall	160/192
 9603	●
 9007	●



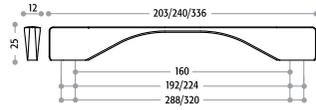
Art-Nr. 217.685	VE 80	VE 80	VE 60
Metall	32	96/128/160	128/320
 9603	●	●	●
 9605	●	●	●
 2290			
 0020	●	●	●



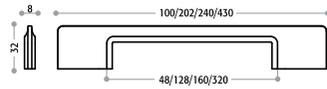
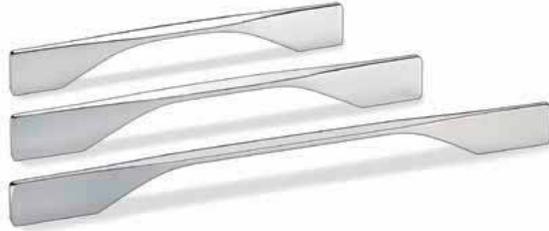
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Metall	32	192
 9603	●	●
 9605	●	
 2290	●	●



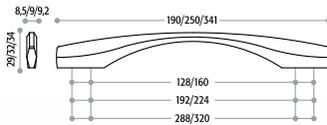
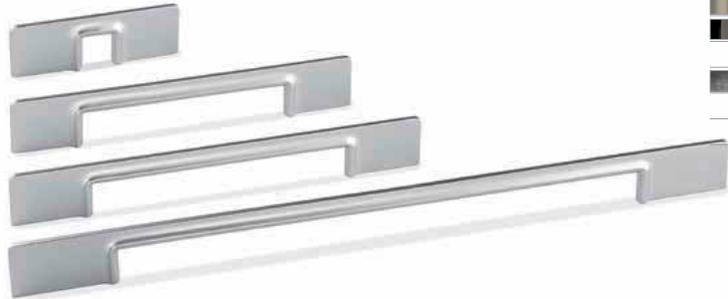
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Metall	128	160/192
 9603	●	●
 9605	●	
 9604		
 0020		



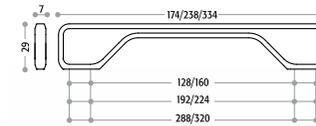
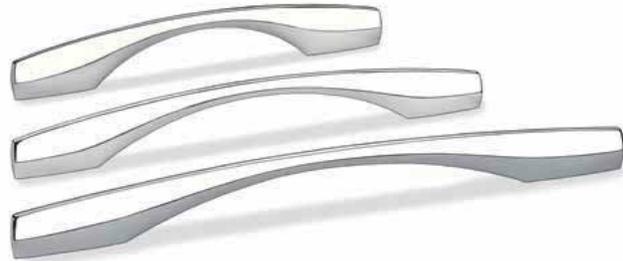
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 9605	●	●	●
 2290	●		
 9007	●		
 6550 S.66	●		



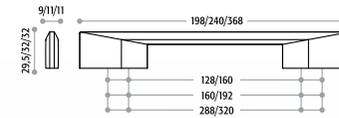
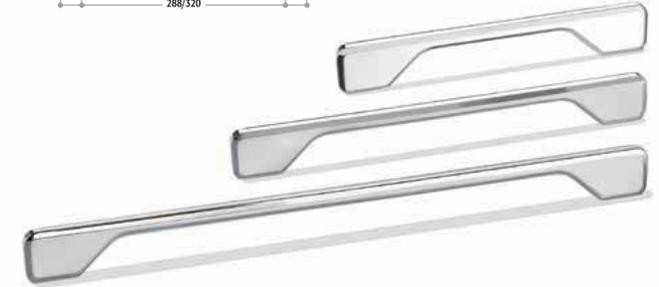
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Metall	48	128	160	320
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 9605	●	●	●	●
 2290	●			
 9007			●	
 6550 S.66	●		●	



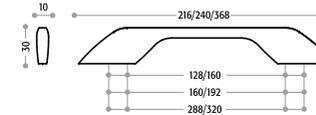
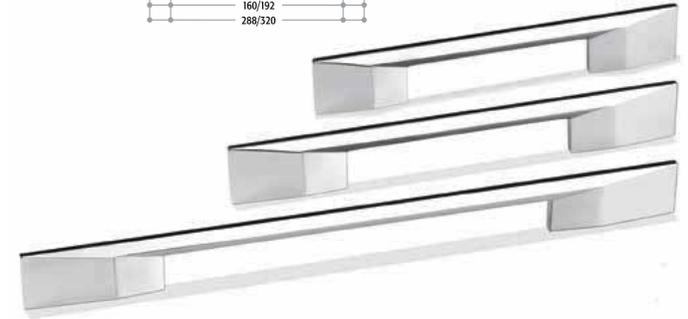
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 9603	●		●
 9605	●		●
 9007	●		●



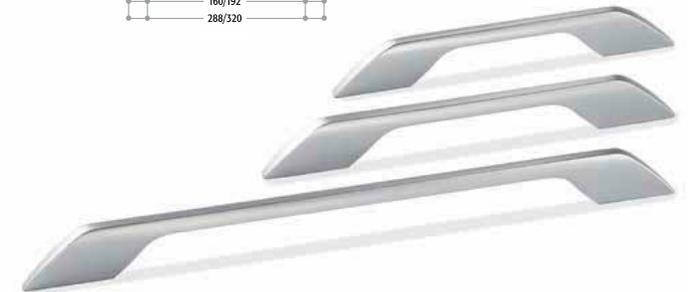
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 9605	●	●	●
 2290	●		
 0021			

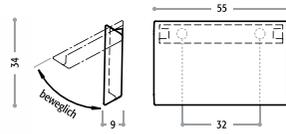


Art-Nr. 217.687	VE 40	VE 30	VE 30
Metall	128/160	160/192	288/320
 9603	●	●	●
 9605	●	●	●
 0020		●	●
 6550 S.66	●		



Art-Nr. 217.649	VE 40	VE 40	VE 30
Metall	128/160	160/192	288/320
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 9605	●	●	●
 0021			



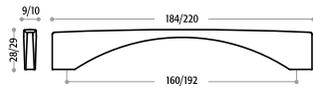
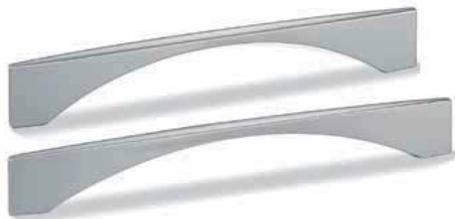
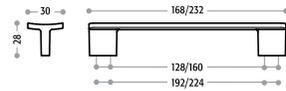
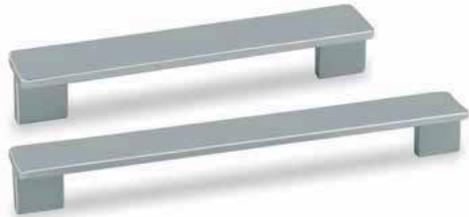


Art.-Nr. 217.441 VE 80

Metall	VE 80
9603	32
9605	
9604	●

Art.-Nr. 217.374 VE 80 VE 60

Metall	VE 80	VE 60
9605	128/160	192/224
2290	●	



Art.-Nr. 217.535 VE 80 VE 80

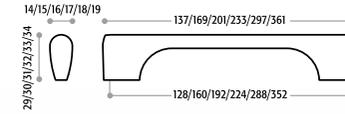
Metall	VE 80	VE 80
9603	160	192
9605	●	

Art.-Nr. 217.242 VE 60 VE 60 VE 60

Metall	VE 60	VE 60	VE 60
9603	128	160	192
9605	●	●	
2290			
9604		●	●

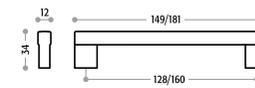
VE 30 VE 30 VE 20

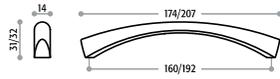
Metall	VE 30	VE 30	VE 20
9603	224	288	352
9605	●	●	
2290			
9604	●		



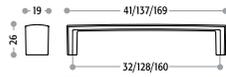
Art.-Nr. 217.248 VE 40 VE 60

Metall	VE 40	VE 60
9603	128	160
9605		●
2290		
9604		
0021		

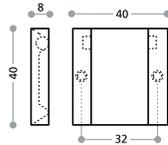




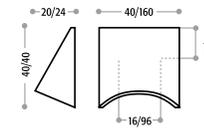
Art.-Nr. 217.241	VE 80	VE 80
Metall	160	192
 9603		●
 9605	●	
 2290		
 9604		
 0021	●	●



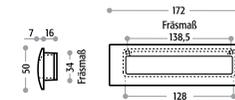
Art.-Nr. 217.096	VE 100	VE 60	VE 80
Metall	32	128	160
 9605		●	●
 9604		●	
 0021	●		



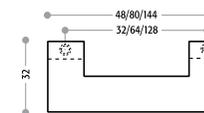
Art.-Nr. 216.958	VE 80
Metall	32
 9604	●
 0021	●



Art.-Nr. 217.020	VE 100	VE 80
Metall	16	96
 9604	●	●
 0021		
Leder		
 0772		●

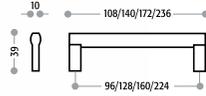
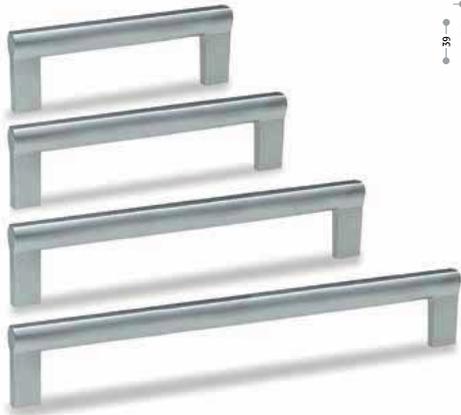


Art.-Nr. 216.962	VE 40
Korpus Metall	128
Rückplatte Duroplus®	
 9603	
 9604	●
 0021	●



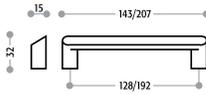
Art.-Nr. 216.960	VE 120	VE 60	VE 60
Metall	32	64	128
 9603			●
 9604	●	●	●
 0021			●





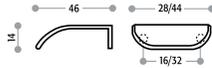
Art.-Nr. 217.025 VE 60 VE 80 VE 80 VE 40

Metall	96	128	160	244
9604	●	●	●	●



Art.-Nr. 217.023 VE 60 VE 80

Metall	128	192
9604	●	●
0021	●	●

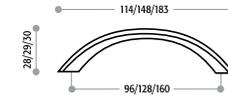


Art.-Nr. 217.021 VE 60 VE 80

Metall	16	32
9603	●	●
9604	●	●
0021	●	●

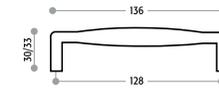
Art.-Nr. 217.014 VE 90 VE 80 VE 100

Metall	96	128	160
9604	●	●	●
0021	●	●	●



Art.-Nr. 216.450 VE 180

Metall	128
9605	●
9604	●
9619	●



Art.-Nr. 216.338 VE 100 VE 60 VE 80

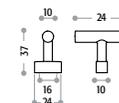
Metall	32	128	192
9605	●	●	●
2290	●	●	●
9604	●	●	●
0021	●	●	●





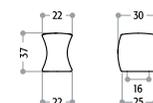
Art.-Nr. 217.919 VE 80

Metall	
 9603	●
 9605	●
 9619	●
 6520 S.57/63	●



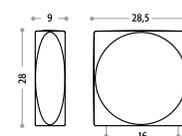
Art.-Nr. 217.932 VE 60

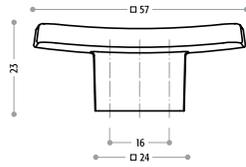
Metall	
 9603	●
 2290	●



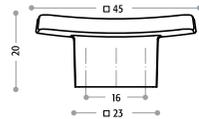
Art.-Nr. 217.844 VE 80

Metall	
 9603	●
 9605	●
 9007	●

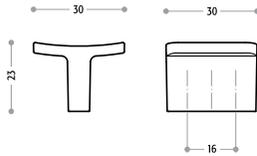




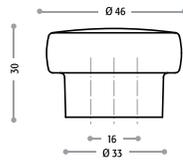
Art.-Nr. 217.359		VE 50
Metall		16
	9603	●
	9605	●
	9604	●



Art.-Nr. 217.503		VE 60
Metall		16
	9603	●
	9605	●
	9604	●
	0021	●

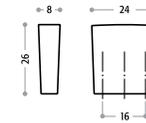


Art.-Nr. 217.357		VE 80
Metall		16
	9603	●
	9605	●
	9604	●
	0020	●

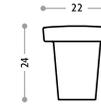


Art.-Nr. 217.356		VE 80
Metall		16
	9603	●
	9605	●
	9604	●

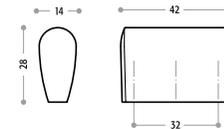
Art.-Nr. 217.226		VE 80
Metall		16
	9603	●
	9605	●
	9604	●



Art.-Nr. 217.225		VE 80
Metall		
	9604	●



Art.-Nr. 217.355		VE 80
Metall		32
	9603	●
	2290	●

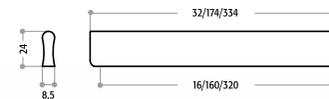


Art.-Nr. 216.716		VE 100
Metall		13
	9604	●
	0021	●



Art.-Nr. 217.967 VE 80 VE 80 VE 60

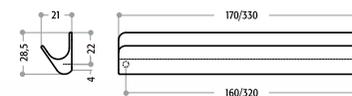
Aluminium	16	160	320
 9603	●	●	●
 2295	●	●	●



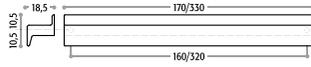


Art.-Nr. 217.968 VE 60 VE 45

Aluminium	160	320
 9603	●	●
 2295	●	●

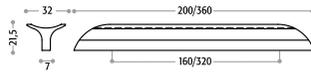






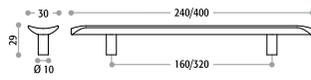
Art.-Nr. 217.904 VE 60 VE 60

Aluminium	VE 60	VE 60
 9603	160	320
 2295	●	●



Art.-Nr. 217.853 VE 40 VE 30

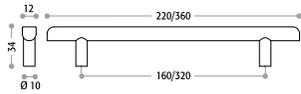
Aluminium	VE 40	VE 30
 9603	160	320
 9605		



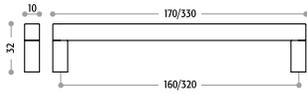
Art.-Nr. 217.800 VE 40 VE 10

Aluminium	VE 40	VE 10
 9603	160	320
 2295	●	●
 9634		

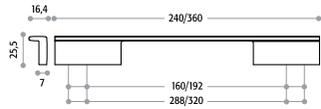
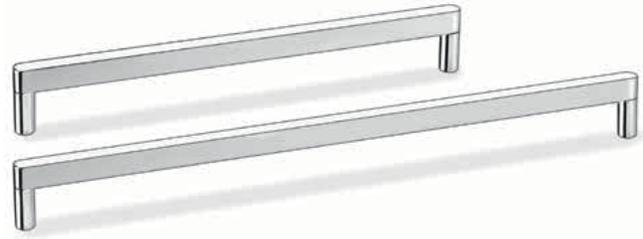




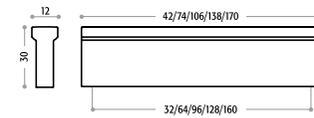
Art-Nr. 217.797	VE 60	VE 30
Aluminium	160	320
 9603	●	●
 2295	●	●
 9634	●	●



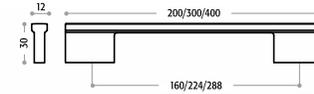
Art-Nr. 217.754	VE 80	VE 30
Aluminium	160	320
 9603	●	
 9613	●	●



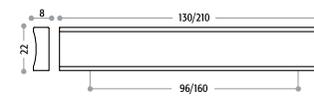
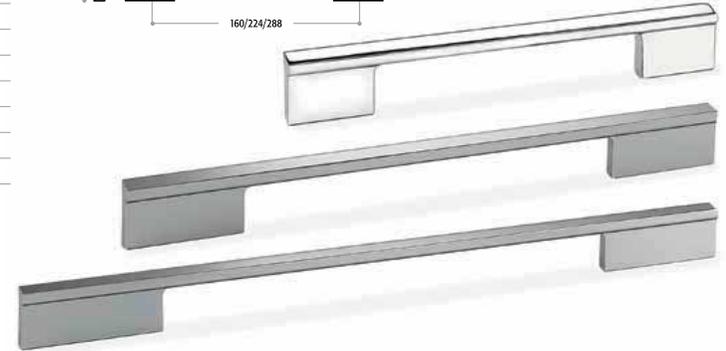
Art-Nr. 217.748	VE 60	VE 45
Aluminium	160/192	288/320
 9603		
 9613		



Art-Nr. 217.464	VE 80	VE 80	VE 80
Aluminium	32	64	96
 9613			
		VE 80	VE 80
		128	160
 9613	●	●	



Art-Nr. 217.508	VE 80	VE 60	VE 50
Aluminium	160	224	288
 9603			
 2295		●	
 9613	●	●	



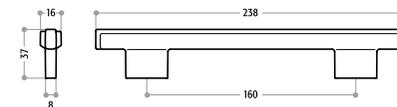
Art-Nr. 217.699	VE 80	VE 80
Aluminium	96	160
 2295	●	●
 2395	●	●





Art.-Nr. 217.977 VE 20

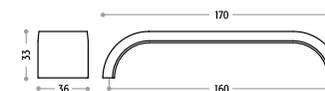
Metall		160
	0030	●
	9603	●



Art.-Nr. 217.884 VE 40

Metall		160
	0032	●
	9603	●

	0026 S.47	
	0029 S.47	
	6545 S.50	●
	7002 S.61	

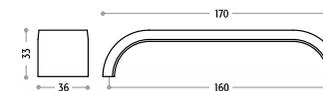




Art.-Nr. 217.884 VE 40

Metall	160
0026	
0029	

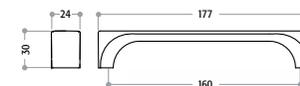
0032 S.45	
9603 S.45	●
6545 S.50	●
7002 S.61	



Art.-Nr. 217.939 VE 75

Metall	160
0026	
0029	
9603	

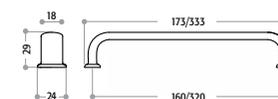
6538 S.49	●
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Art.-Nr. 217.931 VE 60 VE 30

Metall	160	320
0026		
0029		

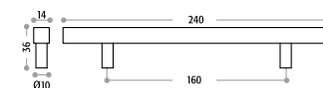
9603 S.14	●	●
9605 S.14	●	●
9654 S.14	●	
6537 S.63	●	●



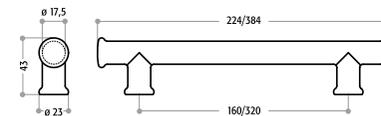
Art.-Nr. 217.773 VE 80

Korpus Metall	160
0026 Korpus / Sockel	
0029 Korpus / Sockel	
9619 S.63	
6520 S.57	●

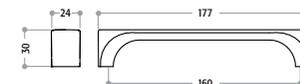
Sockel Metall	
9603 S.63	
6520 S.57	●
6525 S.63	
6551 S.63	
9619 S.63	



Art.-Nr. 217.973	VE 40	VE 15
Metall	160	320
 6524	●	●
 6558	●	●

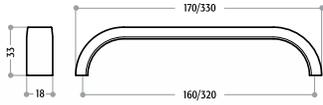


Art.-Nr. 217.939	VE 75
Metall	160
 6538	●
 9603	



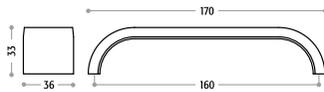
 0026 S.47	
 0029 S.47	



**Art.-Nr. 217.964**

VE 60 VE 30

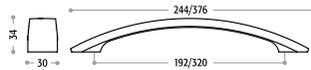
Metall	160	320
 6545	●	●
 6557	●	●

**Art.-Nr. 217.884**

VE 40

Metall	160
 6545	●

 9603 S.45	●
 0032 S.45	
 0026 S.47	
 0029 S.47	
 7002 S.61	

**Art.-Nr. 217.883**

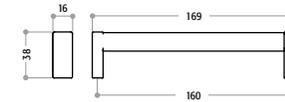
VE 60 VE 60

Metall	192	320
 6549		
 6554		



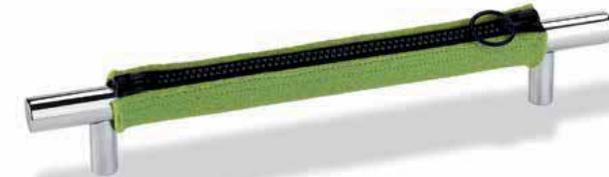
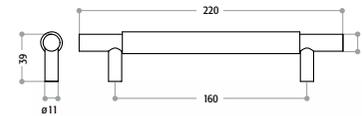


Art.-Nr.	217.940	VE 80
Korpus <i>Metall</i>		160
 6556		
 6559		
Sockel <i>Metall</i>		
 9603		
 2290		
 9619		

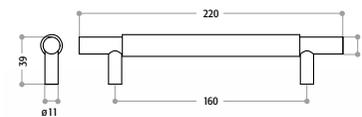




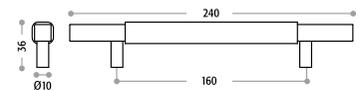
Art.-Nr. 217.945	VE 40
Korpus Metall	160
 9603	
Ummantelung Filz	
 2522	



Art.-Nr. 217.947	VE 40
Korpus Holz	160
 9635	
Ummantelung Denim	
 2523	



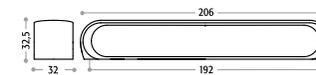
Art.-Nr. 217.943	VE 20
Korpus Metall	160
 6510	●
Ummantelung Ethno	
 2521	●





Art.-Nr. 217.841 VE 20

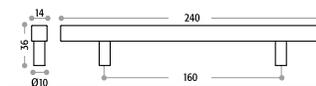
Metall		192
	6520	●
	2290 S.22	●
	6533 S.22	●
	6552 S.65	
	6553 S.65	



Art.-Nr. 217.773 VE 80

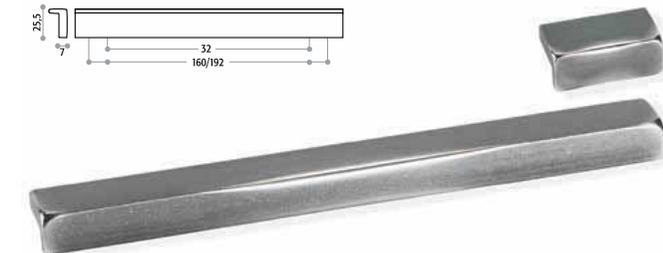
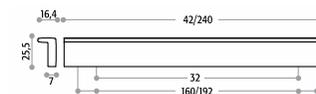
Korpus Metall		160
	6520	●
	0026 S.47 Korpus / Sockel	
	0029 S.47 Korpus / Sockel	
	9619 S.63	

Sockel Metall		6520
	6520	●
	9603 S.63	
	6525 S.63	
	6551 S.63	
	9619 S.63	



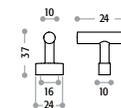
Art.-Nr. 217.767 VE 80 VE 60

Metall		32	160/192
	6520	●	●
	7002 S.61		



Art.-Nr. 217.919 VE 80

Metall		16
	6520 S.63	●
	9603 S.33	
	9605 S.33	●
	9619 S.33	●

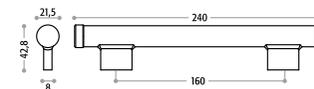




Art.-Nr. 217.859 VE 40

Metall 160

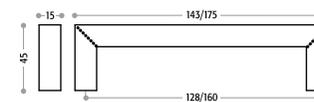
 6820



Art.-Nr. 217.811 VE 60 VE 60

Metall 128 160

 6810 ● ●

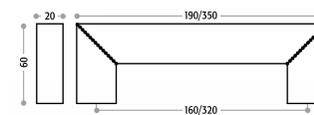


Art.-Nr. 217.812 VE 10 VE 10

Metall 160 320

 6800 ● ●

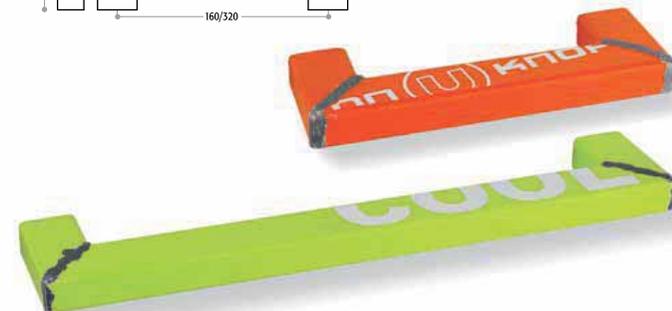
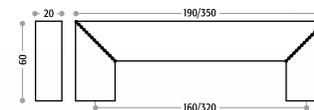
 7002 S.61





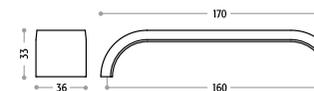
Art.-Nr. 217.812 VE 10 VE 10

Metall	VE 10	VE 10
7001	160	320
7002		
COOL 0002		
UNION 0001		
6800 S.59	●	●



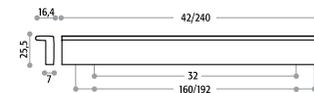
Art.-Nr. 217.884 VE 40

Metall	VE 40
7001	160
7002	
9603 S.45	●
0032 S.45	
0026 S.47	
0029 S.47	
6545 S.50	●



Art.-Nr. 217.767 VE 80 VE 60

Metall	VE 80	VE 60
6540	32	160/192
6541	●	●
6542		
7000		
7001		
7002		
6520 S.57	●	●





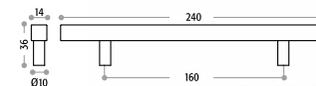
Art.-Nr. 217.773 VE 80

Korpus **Metall** 160

	9619	
	0026 S.47	Korpus / Sockel
	0029 S.47	Korpus / Sockel
	6520 S.57	●

Sockel **Metall**

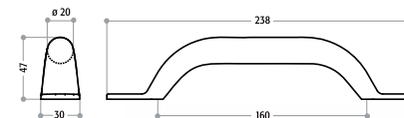
	9603	
	6525	
	6551	
	9619	
	6520 S.57	●



Art.-Nr. 217.969 VE 20

Metall 160

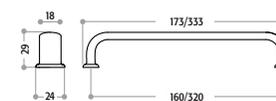
	6565	●
	2290 S.14	●



Art.-Nr. 217.931 VE 60 VE 30

Metall 160 320

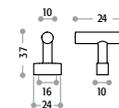
	6537	●	●
	9603 S.14	●	●
	9605 S.14	●	●
	0026 S.47		
	0029 S.47		
	9654 S.14	●	

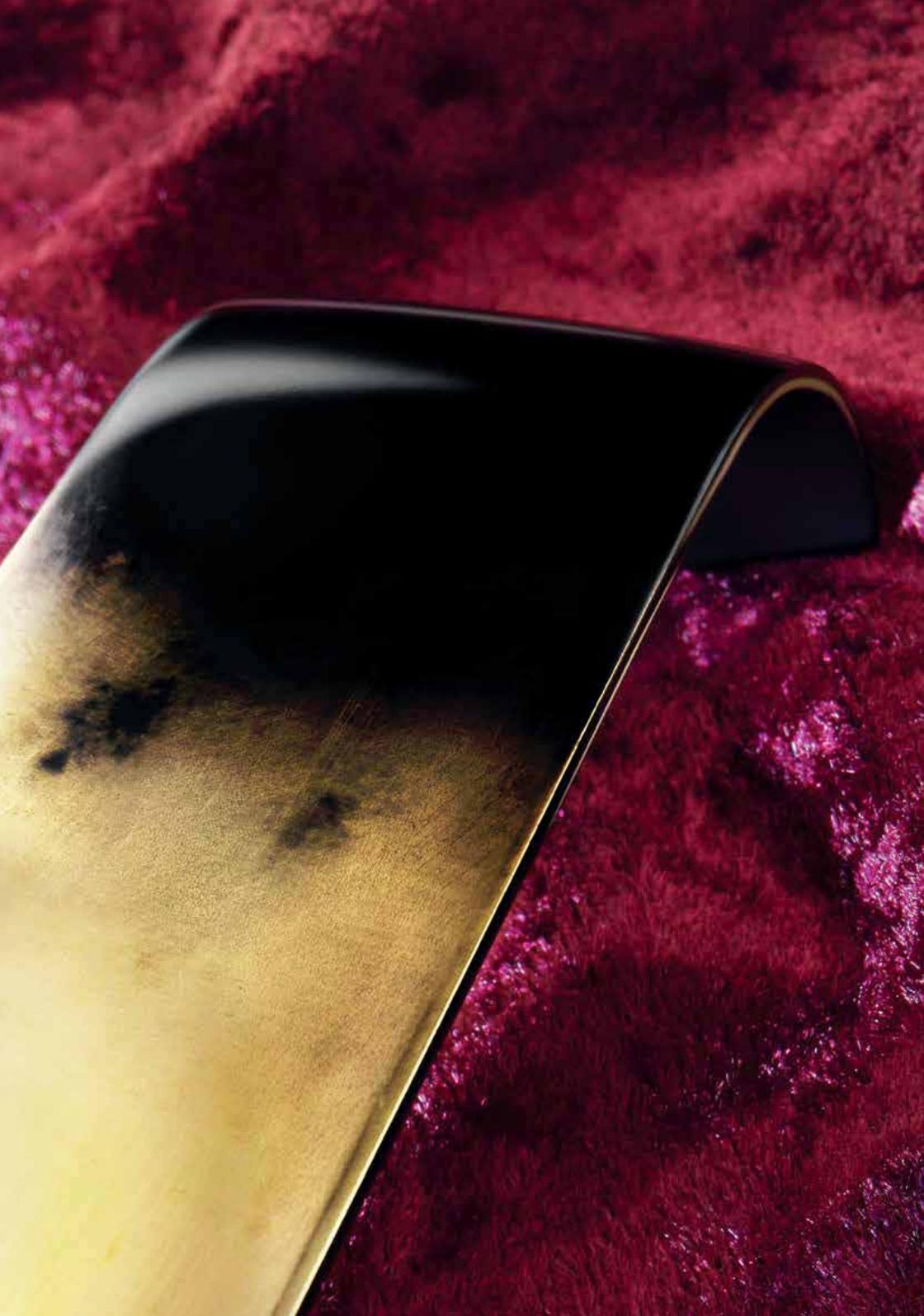


Art.-Nr. 217.919 VE 80

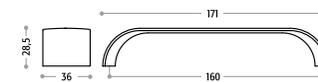
Metall 16

	6520 S.57	●
	9603 S.33	
	9605 S.33	●
	9619 S.33	●

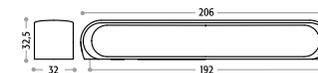




Art.-Nr. 217.882		VE 80
Metall		160
	2290	●
	6546	●
	6547	●



Art.-Nr. 217.841		VE 20
Metall		192
	6552	●
	6553	●

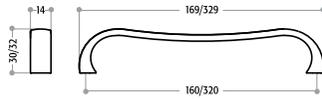


Art.-Nr. 217.895		VE 60
Metall		160
	6536	●



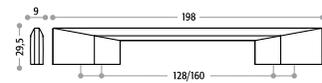
	9603 S.18	●
	9619 S.18	●




Art.-Nr. 217.962 VE 60 VE 60

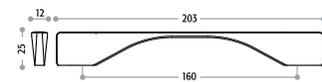
Metall	160	320
6564	●	●

9603 S.13	●	●
9605 S.13	●	●


Art.-Nr. 217.687 VE 40 VE 30 VE 30

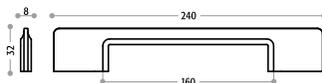
Metall	128/160	160/192	288/320
6550	●		

9603 S.25	●	●	●
9605 S.25	●	●	●
0020 S.25	●	●	●


Art.-Nr. 217.728 VE 80 VE 60 VE 60

Metall	160	192/224	288/320
6550	●		

9603 S.24	●	●	●
9605 S.24	●	●	●
2290 S.24	●		
9007 S.24	●		


Art.-Nr. 217.650 VE 80 VE 70 VE 50 VE 25

Metall	48	128	160	320
6550	●		●	

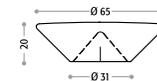
9603 S.24	●	●	●	●
9605 S.24	●	●	●	●
2290 S.24	●			
9007 S.24			●	





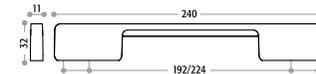
Art.-Nr. 217.896 VE 90

Duron® / Durohorn®	Ø31
 2400/1300	
 2400/6603	
 2400/6604	
 2400/6605	



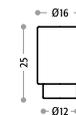
Art.-Nr. 217.734 VE 40

Duron®	192/224
 2010	
 2011	
 2015	



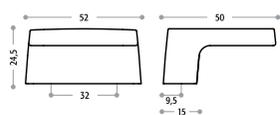
Art.-Nr. 217.646 VE 80

Korpus Durohorn®	Ø12
Ummantelung Duron®	
 1300/2400	●
 1302/2400	●
 8100/2400	●
Sockel Metall	
 0020	●





Art.-Nr. 217.600		VE 20
Duron®		160/192
	2010/2400	●
	2011/2400	●
	2010/2411	
	2010/2424	
	2015/2400	



Art.-Nr. 217.662		VE 60
Duron®		32
	2010/2400	●
	2011/2400	●
	2015/2400	

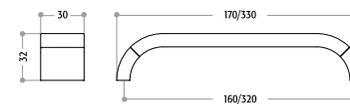




Art.-Nr. 217.974 VE 40 VE 30

Korpus Holz	VE 40	VE 30
 0519	160	320
 3001		
 9635		

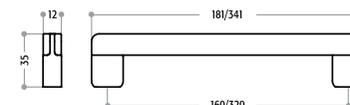
Socket Metall	
 9603	
 9605	



Art.-Nr. 217.970 VE 60 VE 30

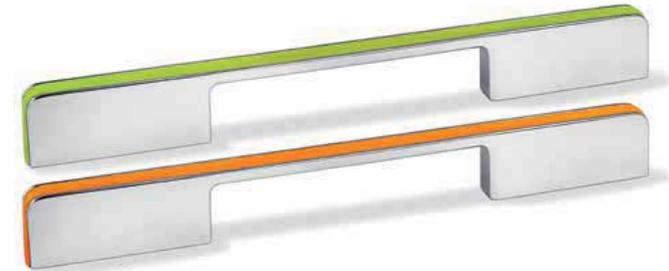
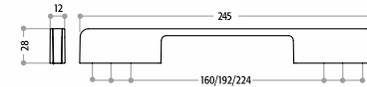
Korpus Holz	VE 60	VE 30
 0519	160	320
 3001		
 9635		

Socket Metall	
 9603	
 9605	



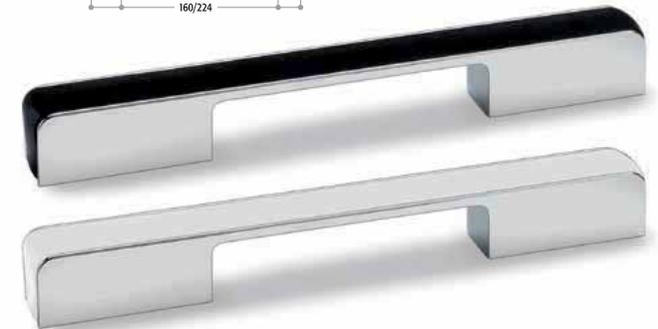
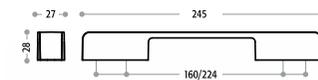
Art.-Nr. 217.935 VE 60

Korpus Metall	160/192/224	
 9603		<input type="checkbox"/>
 9605		<input type="checkbox"/>
Dekor Duron®		
 2010		<input type="checkbox"/>
 2011		<input type="checkbox"/>
 2012		<input type="checkbox"/>
 2015		<input type="checkbox"/>
Dekor Metall		
 9605		<input type="checkbox"/>



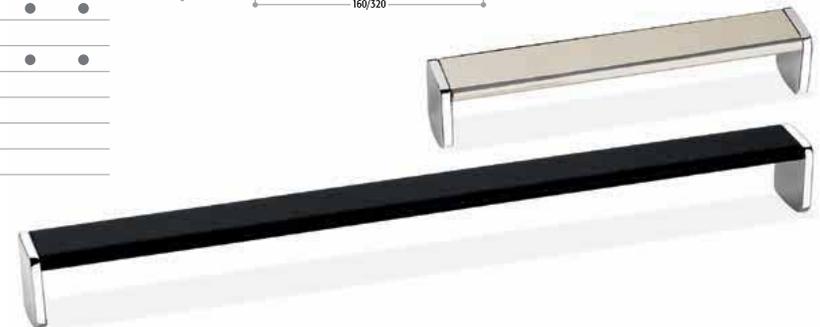
Art.-Nr. 217.579 VE 20

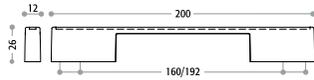
Korpus Metall	160/224	
 9603		<input type="checkbox"/>
 9605		<input type="checkbox"/>
Dekor Duron®		
 2010		<input type="checkbox"/>
 2011		<input type="checkbox"/>



Art.-Nr. 217.794 VE 30 VE 10

Korpus Aluminium	160	320
 2295		<input type="checkbox"/>
 9612		<input type="checkbox"/>
Sockel Metall		
 9603		<input type="checkbox"/>

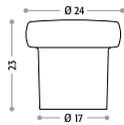


**Art.-Nr. 217.804**

VE 40

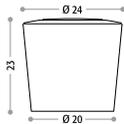
Korpus **Metall** 160/192
 9603 ●

 9007 ●
Dekor **Durohorn®**
 6620 ●

**Art.-Nr. 217.220**

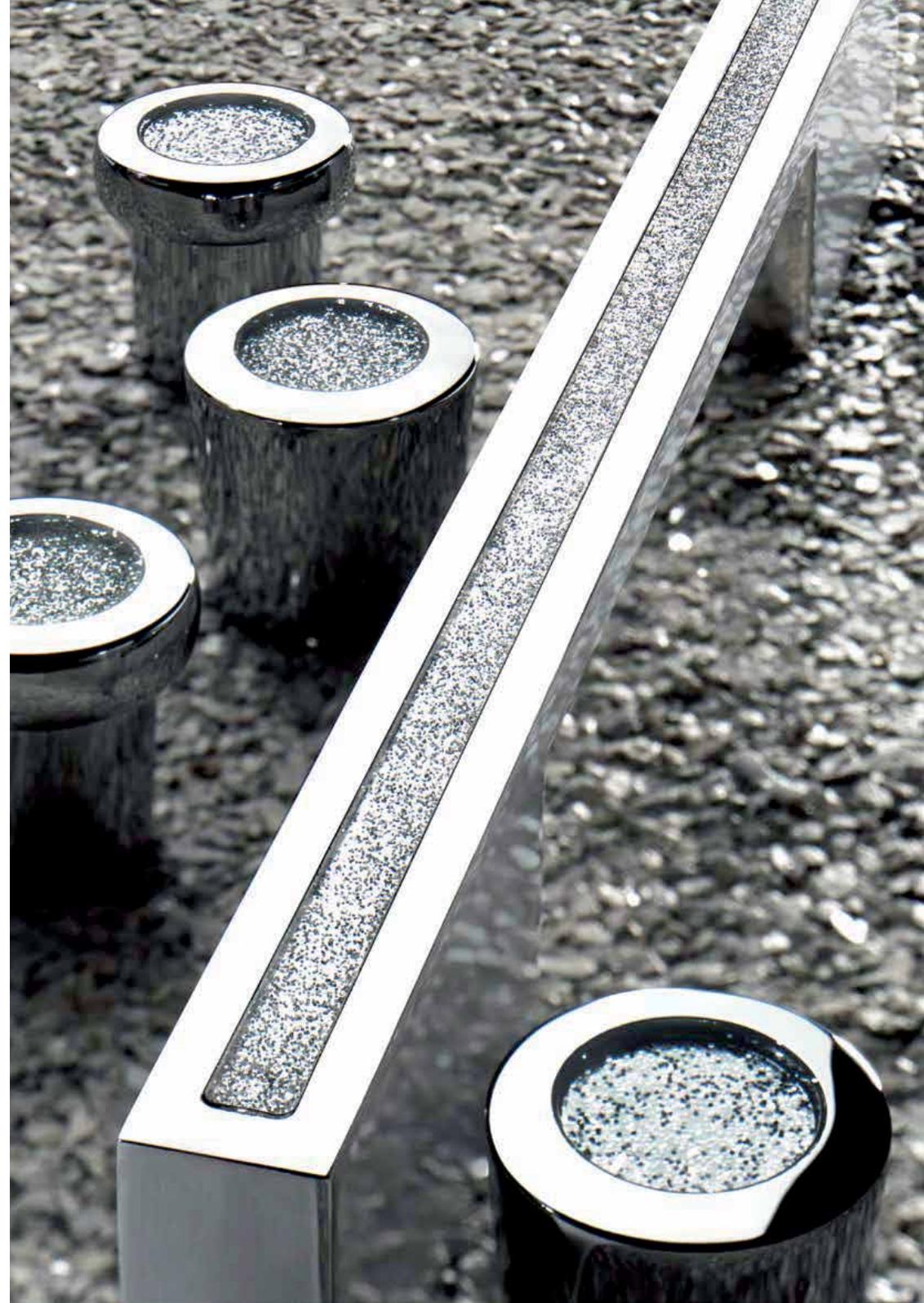
VE 60

Korpus **Metall** Ø24
 9603 ●
Dekor **Durohorn®**
 6620 ●

**Art.-Nr. 217.217**

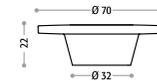
VE 60

Korpus **Metall** Ø24
 9603 ●
Dekor **Durohorn®**
 6620 ●

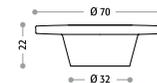




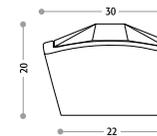
Art.-Nr. 217.893	VE 80
Korpus Duron®	Ø70
 2010	
 2457	
 2462	
 2495	
 2496	
 2497	
 2400	
 2400	
Dekor Holz	
 6750	
 6760	

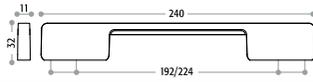


Art.-Nr. 217.592	VE 80
Korpus Duron®	Ø70
 2010	
 2011	
 2457	
 2460	
 2400	
 2425	
Dekor Metall	
 9603	
 9605	



Art.-Nr. 217.172	VE 40
Korpus Metall	30
 9603	
 9604	●
Dekor Glas	
 0067	●



**Art.-Nr. 217.733**

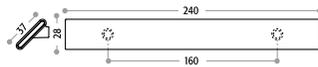
VE 40

Korpus *Duron*[®] 192/224

	2010	●
	2011	●
	2015	

Dekor *Metall*

	9603	●
	0026	

**Art.-Nr. 217.689**

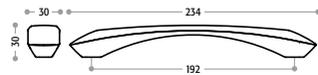
VE 40

Korpus *Duron*[®] 160

	2010	●
	2011	●
	2015	

Dekor *Metall*

	9603	●
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**Art.-Nr. 217.661**

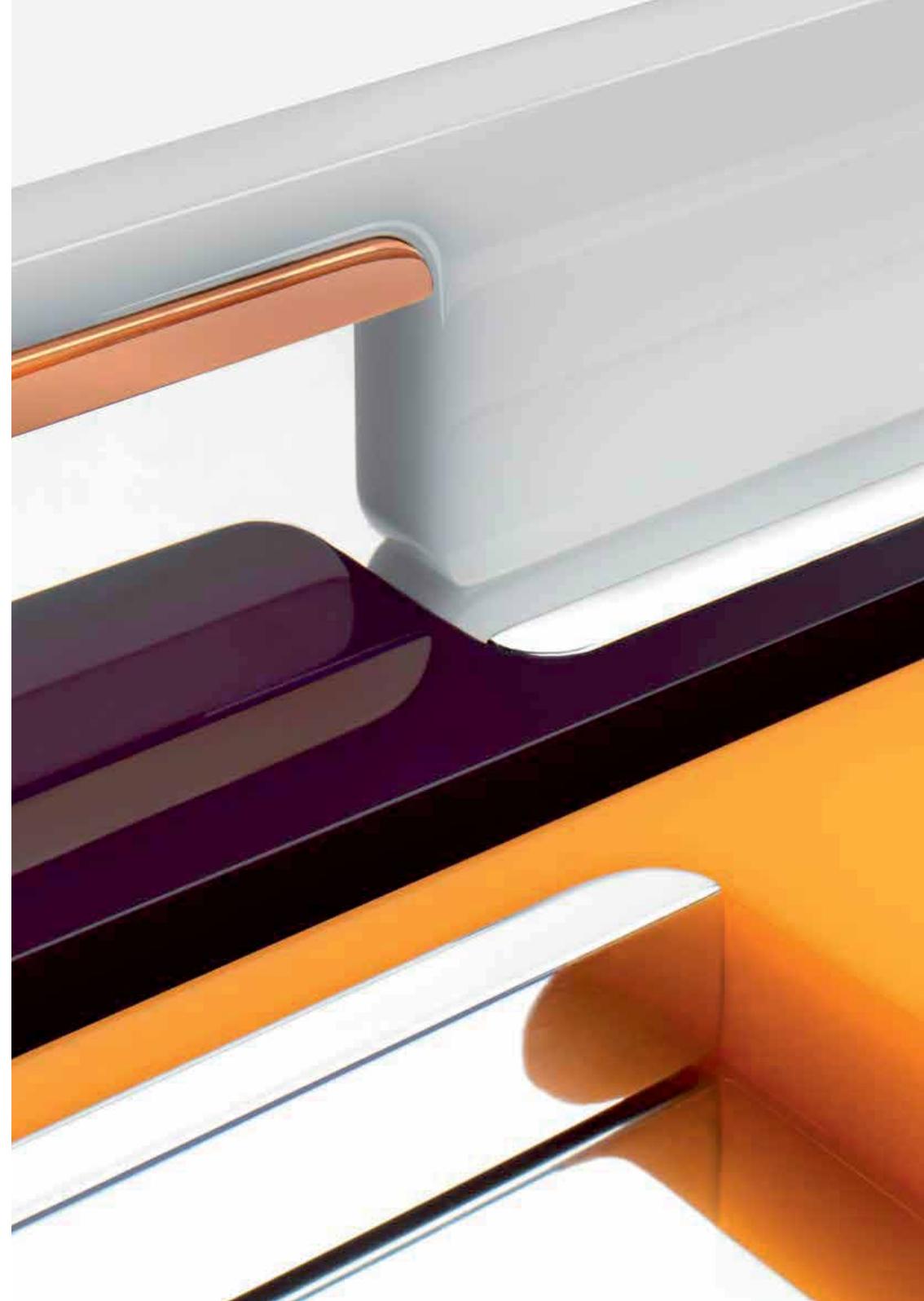
VE 30

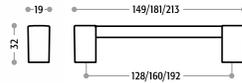
Korpus *Metall* 192

	9603	
	9605	●

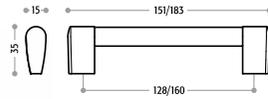
Sockel *Duron*[®]

	2010	
	2011	●
	2012	

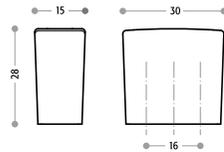




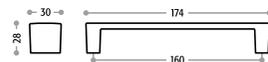
Art-Nr. 217.253	VE 30	VE 30	VE 20
Korpus Holz	128	160	192
2291			
9627			
9635			
Socket Metall			
9603			
9604			



Art-Nr. 217.370	VE 30	VE 30
Korpus Holz	128	160
2291		
9627		
9635		
Socket Metall		
9603		
9605		
9604		
0021		

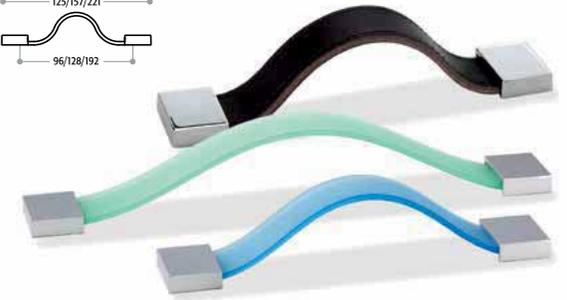
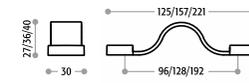


Art-Nr. 217.269	VE 80
Korpus Duron®	16
2400	
2402	
2405	
2010	
2011	
Socket Metall	
9603	
9605	

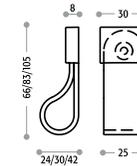


Art-Nr. 217.234	VE 40
Korpus Duron®	160
2400	
2402	
2405	
2010	
2011	
Socket Metall	
9603	
9605	
9604	

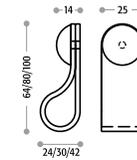
Art-Nr. 217.175	VE 50	VE 50	VE 50
Korpus Leder/Gumtec®	96	128	192
0240 Leder			
0772 Leder			
2472			
2475			
Socket Metall			
2290			
9604			
0021			



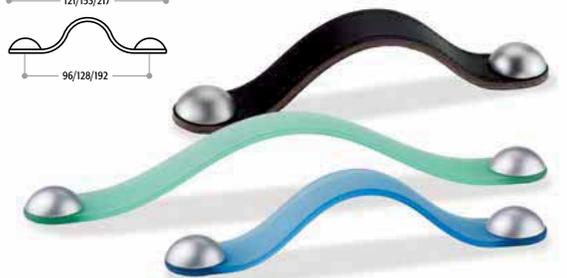
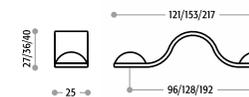
Art-Nr. 217.161	VE 50	VE 50	VE 50
Korpus Leder/Gumtec®	24/66	30/83	42/105
0240 Leder			
1919			
2472			
2475			
Socket Metall			
2290			
9604			
0021			



Art-Nr. 217.108	VE 50	VE 50	VE 50
Korpus Leder/Gumtec®	24/64	30/80	42/100
0240 Leder			
1923			
2464			
1919			
2472			
2475			
Socket Metall			
2290			
9604			
0021			



Art-Nr. 217.107	VE 50	VE 50	VE 50
Korpus Leder/Gumtec®	96	128	192
0240 Leder			
1923			
2472			
2475			
Socket Metall			
2290			
9604			
0021			



Farbübersicht / colour guide

DUROPLUS® / METALL

Metaloberflächen / metal surfaces

 9603 Chrom glänzend chrome shiny	 9604 Chrom velours satin chrome	 0020 Nickel glänzend nickel shiny	 0021 Nickel velours satin nickel	 9605 Edelstahl finish glänzend shiny stainless steel finish	 0030 echt Gold 18 Karat real gold 18 carat	 0032 Gold finish gold finish	 0026 Kupfer copper	 0029 Französisch Kupfer french copper
 9007 Black Edition black edition	 6533 Anthrazit gebürstet anthrazit brushed	 9613 Alu. natur eloxiert alu. natural anodized	 9634 Alu. natur glanzeloxiert alu. natural shiny anodized	 2290 Edelstahl finish velours satin stainless steel finish	 2295 * Edelstahl finish eloxiert anodized stainless steel finish	 2395 * Eloxaal brüniert anodized bronzed	 9654 Schwarz pulverbeschichtet powder coated black	 9619 Schwarz lackiert velours satin black laquered

 RAW LEVEL® Texture

 6524 Sandguss finish Kupfer sand cast finish copper	 6558 Sandguss finish Eisen sand cast finish iron	 6538 Flechtwerk netting	 6545 Carving antik Eisen finish carving antique iron finish	 6557 Carving Eisen dunkel finish carving dark iron finish	 6549 Forged antik Messing forged antique brass	 6554 Forged antik Silber finish forged antique silver finish	 6564 Vintage Zink finish vintage zinc finish	 6565 Vintage Eisen finish gebürstet brushed vintage iron finish
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 RAW LEVEL® Vintage

 6536 Antik Eisen finish antique iron finish	 6537 Vintage Eisen finish vintage iron finish	 6546 Posaune silber poliert trombone silver polished	 6547 Posaune messing poliert trombone brass polished	 6552 Posaune silber finish trombone silver finish	 6553 Posaune messing trombone brass	 6550 Antik Zink finish antique zinc finish	 6551 Messing gebürstet brushed brass	 6525 Kupfer gebürstet brushed copper
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 RAW LEVEL® Genuine

 6510 Genuine natur Genuine uncoated	 6520 Genuine lackiert Genuine laquered
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 RAW LEVEL® Gunmetal

 6556 Gunmetal Gunmetal	 6559 Gunmetal marmoriert Gunmetal marbled
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 RAW LEVEL® Leggings

 2521 Ethno	 2522 Filz felt	 2523 Denim
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 RAW LEVEL® Welding

 6800 Schwarzstahl black iron	 6810 Edelstahl geschliffen smoothened stainless steel	 6820 Schwarzstahl black iron
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 RAW LEVEL® Colour

 6540	 6541	 6542	 7000	 7001	 7002
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Farbübersicht / colour guide

HOLZ / LEDER

Holz / wood

 2291 Wenge wenge	 6750 Eiche hell gestrahlt light oak blasted	 6760 Eiche dunkel gestrahlt dark oak blasted	 0519 Eiche hell light oak	 3001 Erle red alder	 9635 Nußbaum walnut	 9627 Buche natur lackiert beech wood, natural tone, varnished
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Leder / leather

 0240 Dunkelbraun dark brown	 0772 Schwarz black	 2292 Toffee toffee	 2293 Kastanie chestnut	 9626 Cognac cognac
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DURON®

Uni / plain colours

 2010	 2011	 2012	 6620	 1300	 1302	 8100
 2015	 2457	 2460	 6603	 6604	 6605	

Transluzent / translucent

 2400	 2402	 2405
 2411	 2424	 2425
 2462	 2495	 2496
 2497		

DUROHORN®

 6620	 1300	 1302	 8100
 6603	 6604	 6605	

GUMTEC®

GUMTEC® deckende Farben / GUMTEC® covering colours
GUMTEC® Transluzent / GUMTEC® translucent

 1919	 2472	 2475
 1923	 2464	

GLAS

geschliffenes Glas / polished glass

 0067 Kristall weiß crystal white

Produktübersicht / product guide

Artikel	Seite	Artikel	Seite	Artikel	Seite
217.979	13	217.881	19	217.685	23
217.977	45	217.880	19	217.683	25
217.973	49	217.859	59	217.662	70
217.974	73	217.853	38	217.661	80
217.970	73	217.844	33	217.650	24, 66
217.969	14, 63	217.841	22, 57, 65	217.649	25
217.968	37	217.832	19	217.646	69
217.967	37	217.830	22	217.600	70
217.966	18	217.829	20	217.592	79
217.964	50	217.812	59, 61	217.579	75
217.963	14	217.811	59	217.535	26
217.962	13, 66	217.804	76	217.508	41
217.960	13	217.803	22	217.507	42
217.947	55	217.800	38	217.503	34
217.945	55	217.797	40	217.464	41
217.943	55	217.794	75	217.441	26
217.940	53	217.792	20	217.374	26
217.939	47, 49	217.791	20	217.370	82
217.938	17	217.773	47, 57, 63	217.359	34
217.935	75	217.767	57, 61	217.357	34
217.934	17	217.760	42	217.356	34
217.933	17	217.754	40	217.355	35
217.932	33	217.748	40	217.269	82
217.931	14, 47, 63	217.747	42	217.253	82
217.919	33, 57, 63	217.734	69	217.248	27
217.904	38	217.733	80	217.242	27
217.896	69	217.731	23	217.241	28
217.895	18, 65	217.728	24, 66	217.234	82
217.893	79	217.727	24	217.226	35
217.889	18	217.699	41	217.225	35
217.884	45, 47, 50, 61	217.689	80	217.220	76
217.883	50	217.688	23	217.217	76
217.882	65	217.687	25, 66	217.175	83

Lagerprogramm / stock program / merchandise en stock / programma dei prodotti disponibili

Die Union Knopf Kollektion bietet viele Möglichkeiten und Varianten, hinsichtlich Design, Farben, Größen und Kombinationen. Aus dieser Vielfalt von Artikeln haben wir für Sie ein Lagerprogramm ausgewählt. Das bedeutet, dass diese Produkte in der Regel kurzfristig ab Lager lieferbar sind.

- Damit Sie diese Griffe und Knöpfe sofort erkennen, haben wir diese im Katalog mit einem Punkt gekennzeichnet.

Obwohl wir alle Artikel für dieses Programm großzügig disponieren, kann es sein, dass die Nachfrage einmal größer ist als unser Bestand. Bitte erfragen Sie deshalb zur Sicherheit bei Ihrem Verkaufssachbearbeiter die Verfügbarkeit in der gewünschten Menge.

Alle übrigen Kollektionsartikel, Farben oder Größen, werden auftragsbezogen produziert. Bitte sprechen Sie mit unserem Verkauf über Mindestbestellmengen, Lieferzeiten oder über verfügbare Bestände.

La collection Union Knopf offre bon nombre de possibilités et variantes quant au design, aux couleurs, aux tailles et aux combinaisons. A partir de cette diversité d'articles, nous avons sélectionné pour vous un programme de stockage. Cela signifie que ces produits sont en règle générale disponibles très peu de temps après leur stockage.

- Pour que vous reconnaissiez aussitôt ces poignées et boutons, nous avons signalé ceux-ci dans le catalogue à l'aide d'un point.

Bien que nous disposions en abondance de tous les articles de ce programme, il est possible que la demande soit parfois plus grande que nos stocks. C'est pour cela que nous vous prions de vous renseigner, par mesure de sécurité, auprès de votre responsable en ventes quant à leur disponibilité dans la quantité souhaitée.

Tous les autres articles de la collection, couleurs ou tailles, seront produits sur demande. Nous vous remercions de bien vouloir vous adresser à notre service des ventes à propos des quantités minimales à commander, des délais de livraison ou de la disponibilité de nos produits.

The Union Knopf collection offers many options and variations regarding designs, colours, sizes and combinations. We have compiled a warehouse programme for you that has been specially selected from our diverse range of items. This means that these products will generally be deliverable directly from the warehouse at short notice.

- To immediately identify these handles and knobs, we have marked them in the catalogue with a dot.

Although we generously plan ahead for all items in this programme, it may be that demand is occasionally greater than our stocks. Please therefore ask your sales assistant about the availability of the quantities you require.

All other collection items, colours or sizes are produced according to order. Please talk to our sales team about minimum order quantities, delivery times or available stocks.

La collezione della Union Knopf offre diverse possibilità e varianti per quanto riguarda design, colori, misure e combinazioni. Da questa grande varietà di articoli, abbiamo selezionato per Lei un programma dei prodotti disponibili in magazzino. Ciò vuol dire che questi prodotti di norma sono disponibili in magazzino a breve termine.

- Per far sì che Lei riconosca subito queste maniglie e questi pomoli per mobili, li abbiamo contrassegnati con un punto sul catalogo.

Sebbene disponiamo di quantità generose di tutti gli articoli per questo programma, è possibile che la domanda sia eccezionalmente superiore alle nostre disponibilità. Pertanto, per sicurezza La pregheremmo di chiedere al Suo incaricato per le vendite l'effettiva disponibilità delle quantità desiderate.

Tutti gli articoli della collezione, colori e misure rimanenti verranno prodotti su ordinazione. Per maggiori informazioni circa le quantità minime per gli ordini, i tempi di consegna e le scorte disponibili, La preghiamo altresì di rivolgersi al nostro ufficio vendite.

